MANUAI



SERVICE SAFETY PRECAUTIONS (UL)

- 1. Use exact replacement parts for critical locations marked " /!\ "
- 2. Return lead dress to original position and re-install protective covers.
- 3. Before returning to customer, test for shock hazard; use either mothod A or B:
- A. Leakage test "cold":
 - 1. Unplug the AC cord; turn power switch ON.
 - 2. Connect one lead of High Voltage Insulation Tester to both prongs of the AC plug.
 - 3. Touch other lead to all exposed metal parts.
 - 4. Impedance measurement must be 0.3-5.0 Megohms.
- B. Leakage test, "live":
 - 1. Plug unit directly into the AC outlet: do not use isolation transformer.
 - 2. Connect one lead of the Leakage Current Tester to earth ground.
 - 3. Touch other lead to all exposed metal parts.
 - 4. Leakage measurement must be less than 0.5 milliamps.

214/216 STEREO POWER

214/216 STEREO POWER AMPLIFIER

TABLE OF CONTENTS

| SPECIFICATIONS | 3 |
|--|----|
| REAR PANEL | 4 |
| REAR PANEL | 4 |
| FRONT PANEL | |
| DCRIAVOIII | 5 |
| EXPLODED VIEW PARTS LIST | 6 |
| EXPLODED VIEW | 7 |
| WIRING DIAGRAM | 8 |
| SCHEMATIC DIAGRAMS | _ |
| 214 · · · · · · · · · · · · · · · · · · · | 9 |
| 216 | 0 |
| FLECTRICAL PARTS LIST | 1 |
| ALIGNMENT PROCEDURE | |
| PACKING DIAGRAM | 5 |
| PACKING DIAGRAM | |
| NOTE: The "A" given after an item number, refers to the part number for the model 216 only | у. |

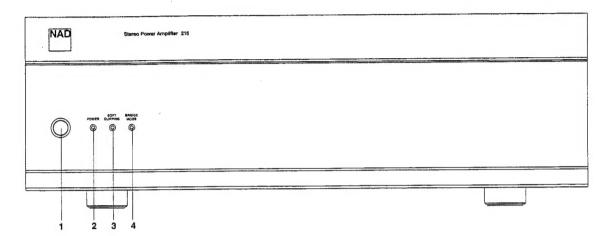
SPECIFICATIONS

Specifications are measured in accordance with EIA Standard RS-490 (IHF T-202) for amplifiers.

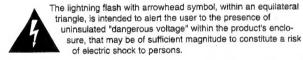
| STEREO MODE | | 214 | 216 |
|---|---|-------------------------|------------------------|
| Continuous Power Output(20Hz/1kHz/20kHz at rated THD) | 8 ohms 4 ohms | 80W 120W | 125W 200W |
| Clipping Power at 0.1%THD(1kHz) | 8 ohms 4 ohms | 95W 150W | 150W 250W |
| Rated THD (with 80kHz LPF)20Hz/1kHz/20kHz at rated power | | 0.03% | 0.03% |
| Soft Clipping THD, 1kHz Output Reduction | | 10% 1dB | 10% 1dB |
| Signal/Noise Ratio, 1kHz(A-weighted, 220 ohm load) ref. 8 ohms rate | | 96.5dB 115.5dB | 96.5dB 117.5dB |
| Frequency Response | . 20Hz 20kHz | 0~-0.3dB -0.2~-0.8dB | 0~0.3dB -0.2~-0.8dB |
| Input Sensitivity, 1kHz(Rated output into 8 ohms) | | 895±30mV | 1120±40mV |
| Channel Separation | . 1kHz 10kHz | 75dB 58dB | 75dB 58dB |
| Damping Factor | ••••• | 200 | 200 |
| Dynamic Power | 8 ohms 4 ohms 2 ohms | 110W 180W 250W | 170W 280W 400W |
| BRIDGE MODE | | | |
| Continuous Power Output (20Hz/1kHz/20kHz at rated THD with 80kHz LPF) | 8 ohms | 240W | 400W |
| Input Sensitivity(Rated output into 8 ohms) | *************************************** | . 775±40mV | 1000±50mV |
| PHYSICAL | | | |
| Dimensions (Width x Height x Depth) | 435 > | x 128 x 370mm | 435 x 146 x 370mm |
| Gross weight | 1 | 2.5kg (27.5lbs) | 15.5kg (34.1lbs) |
| Power consumption at 120, 220 or 240VAC | , 50/60Hz | 384VA | 540VA |

WARNING: TO PREVENT FIRE OR ELECTRIC SHOCK, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE.

FRONT PANEL



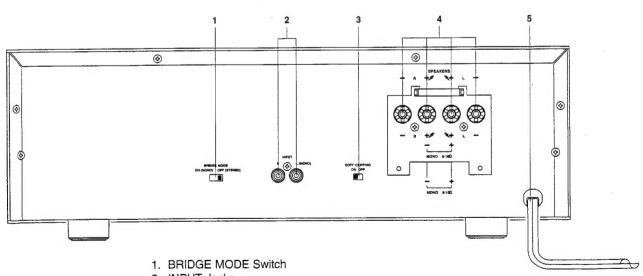
- 1. POWER Switch
- 2. POWER Indicator
- 3. SOFT CLIPPING Indicator
- 4. BRIDGE MODE Indicator





The exclamation point within an equilateral triangle is intended to alert the user of the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

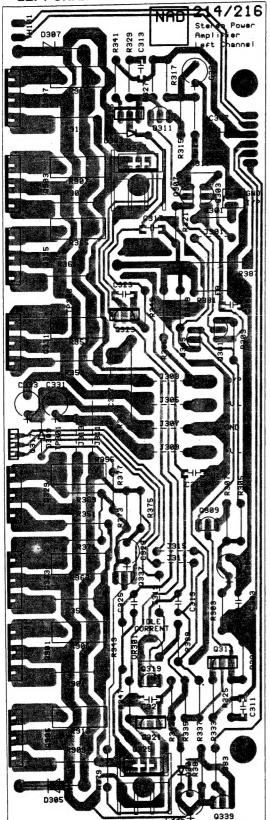
REAR PANEL

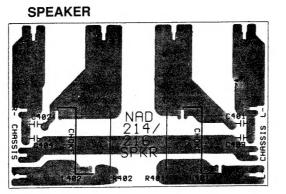


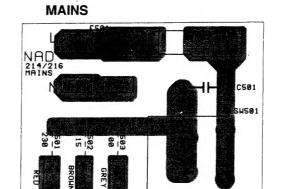
- 2. INPUT Jacks
- 3. SOFT CLIPPING Switch
- 4. SPEAKER OUTPUT Terminals
- 5. AC POWER CORD

PCB LAYOUT

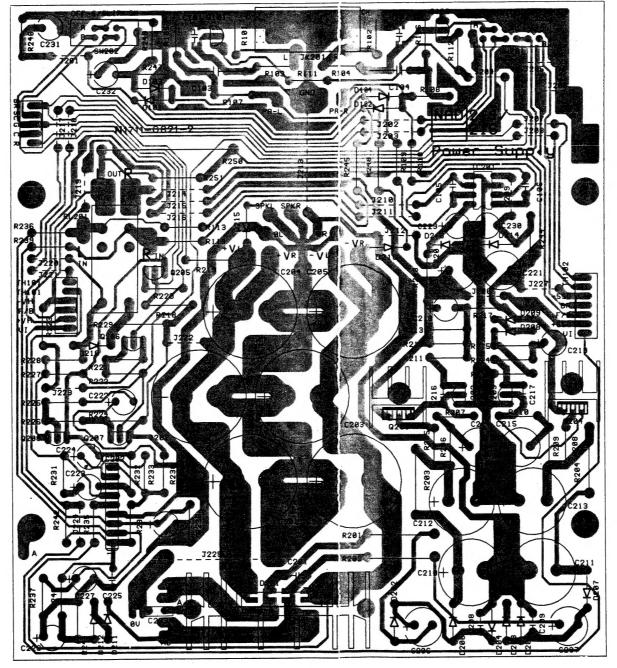
LEFT CHANNEL

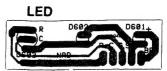




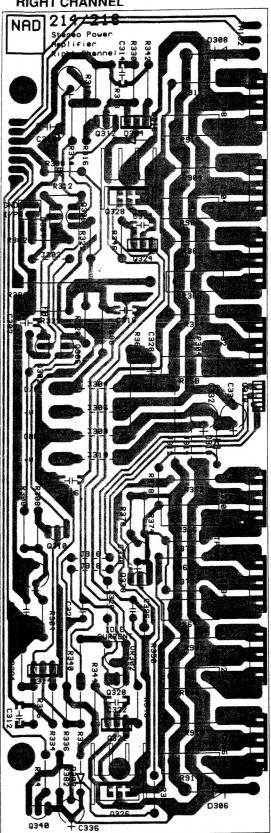








RIGHT CHANNEL

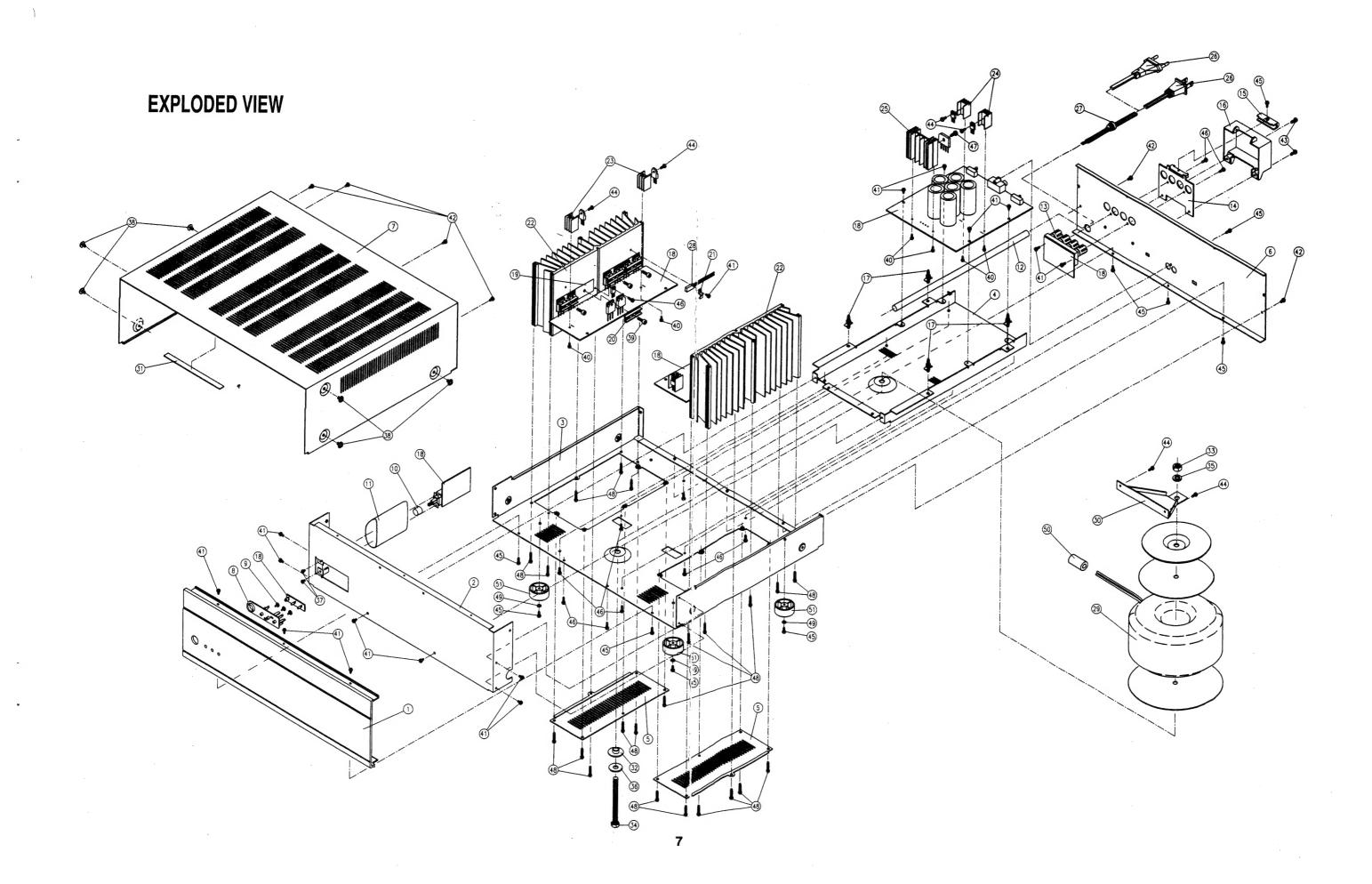


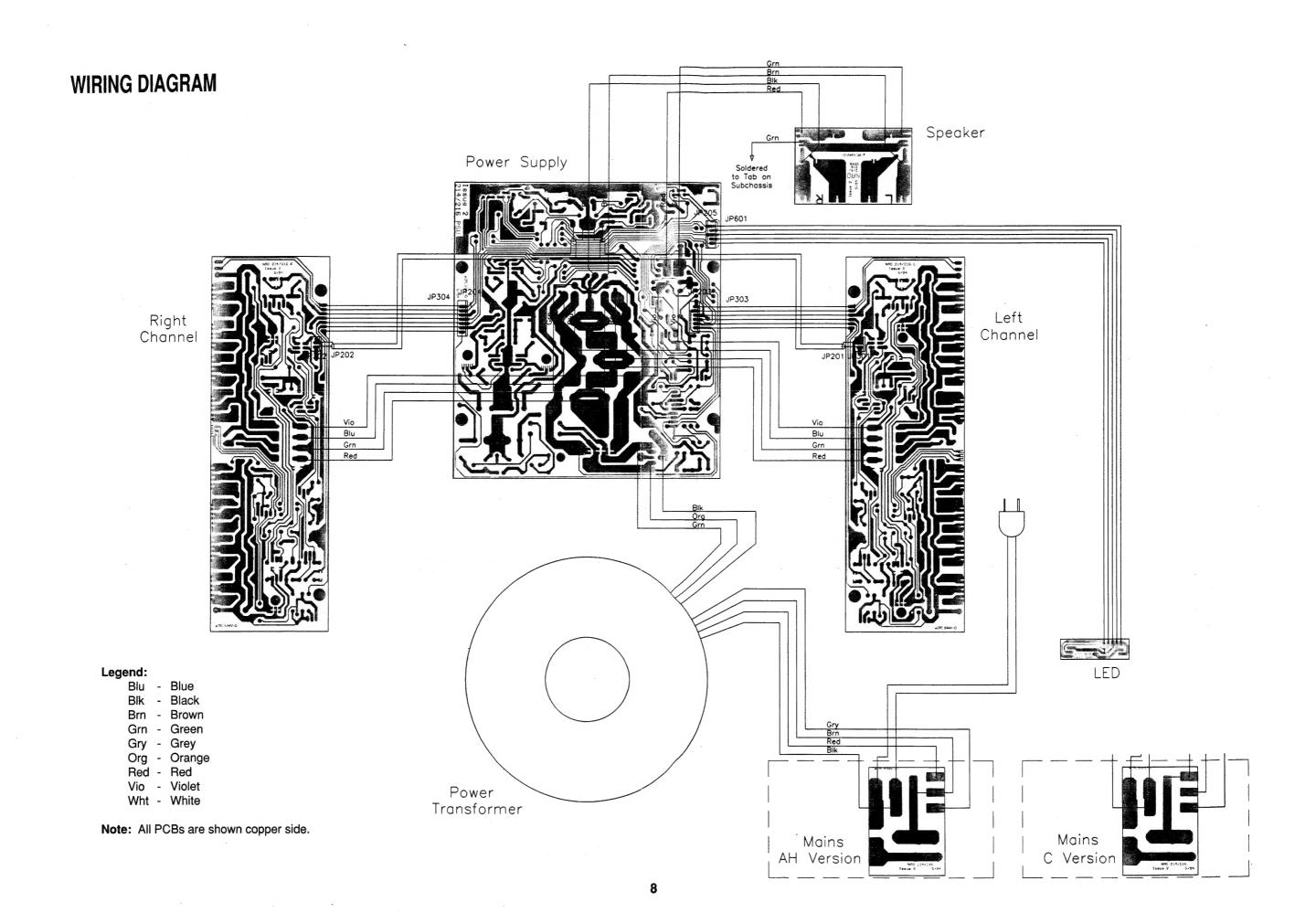
EXPLODED VIEW PARTS LIST

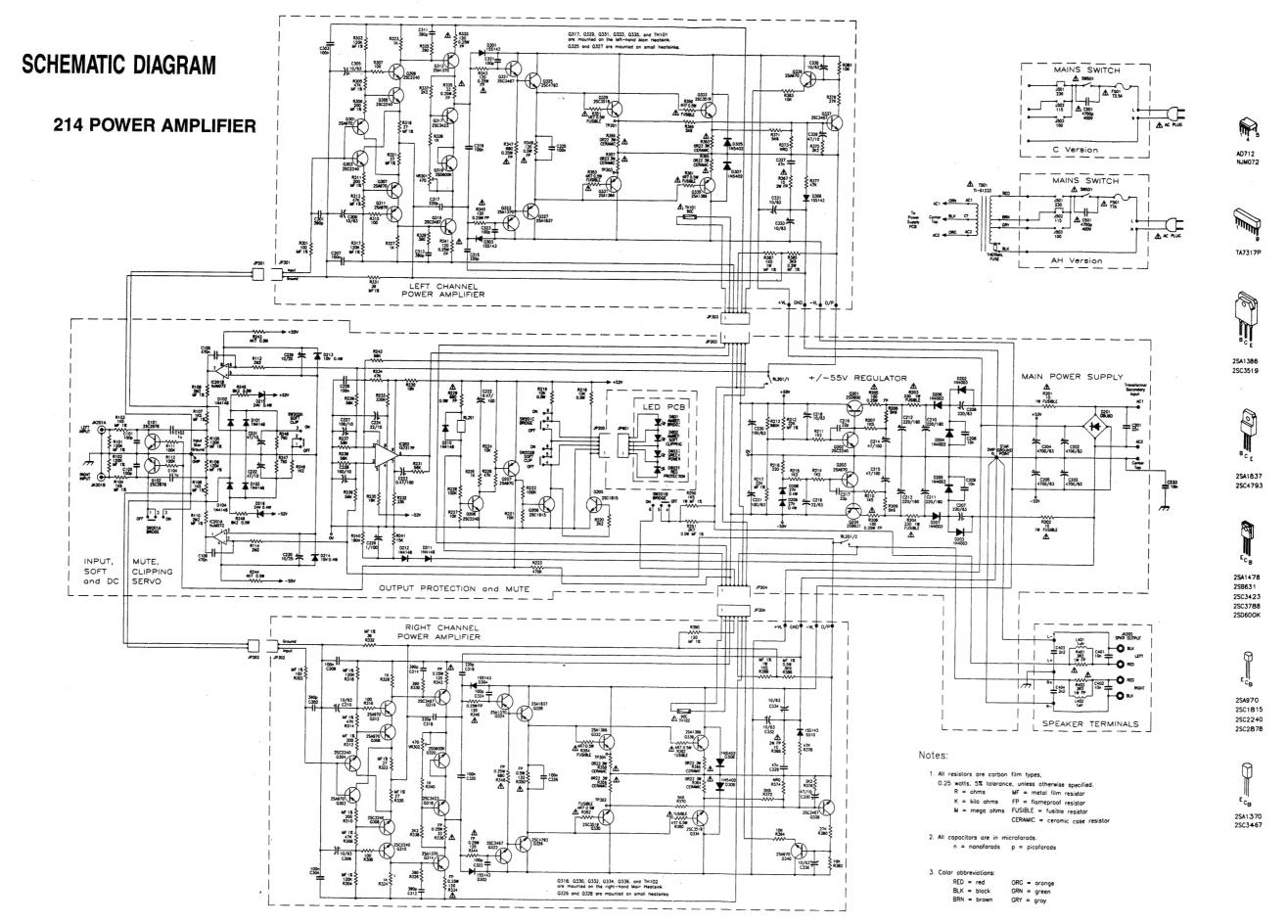
| ITEM NO. | PART NUMBER | DESCRIPTION | QT |
|-----------------|---------------|--|-----------------------|
| | | | |
| 1 | N14619601-1 | Fascia 214 | 1 |
| 1 A | N14620601-1 | Fascia 216 | 1 |
| 2 | N14023250-1 | Subfascia 214 | 1 |
| 2 A | N14023350-1 | Subfascia 216 | 1 |
| 3 | N14023270-1 | Base Plate | 1 |
| 4 | N14023290-1 | Subchassis | 1 |
| 5 | N14023300-0 | Access Cover | 2 |
| 6 *AH | N14023260-1 | Rear Panel 214 AH | 1 |
| 6 *C | N14023320-1 | Rear Panel 214 C | 1 |
| 6 A*AH | N14023360-0 | Rear Panel 216 AH | 1 |
| 6 A*C | N14023370-1 | Rear Panel 216 C | 1 |
| 7 | N14023280-0 | Top Cover 214 | 1 |
| 7 A | N14023380-0 | Top Cover 216 | 1 |
| 8 | N41519991-0 | Bezel | 1 |
| 9 | N41520011-0 | Clear LED Lens | 3 |
| 10 | N2437640B-0 | Power Button | 1 |
| 11 | N16600600-0 | Shrinkage Tube ID=38.1mm 0.07m | 1 |
| 12 | N16600710-0 | Sleeve Tube ID=10mm 0.3m | 1 |
| 13 *C | N21038004-0 | Speaker Terminal with Plug C | 1 |
| 13 *AH | N21038104-0 | Speaker Terminal without Plug AH | 1 |
| 14 A*AH | N41520022-0 | UL Box Backplate Pantone 420 Grey AH | 1 |
| 15 A*AH | N41520022-0 | UL Box Saddle AH | 1 |
| 16 A*AH | N41519981-0 | UL Box Cover AH | 1 |
| 17 | N41519951-0 | PCB Support (LCBS) | 1 |
| 18 | N17110821-2 | 214/216 Amp PCB without components | 1 |
| 19 | N31003191-0 | Silicon Sheet | 8 |
| 20 | N41321671-0 | Transistor Clamp | Ω |
| 21 | N41321661-0 | Thermal Mounting Clip | 2 |
| 22 | N54000841-0 | Main Heatsink 214 | 2 |
| 22 A | N54000871-0 | Main Heatsink 216 | 8 2 2 2 4 |
| 23 | N54000831-0 | | 1 |
| 24. | N54000851-0 | | 2 |
| 25 | | | 1 |
| | N54000821-1 | Heatsink Power Supply 214 | 1 |
| 25 A | N54000901-0 | Heatsink Power Supply 216 | - 1 |
| 26 *AH | N70093100-1 | AC Cord 18AWGx2 UL/CSA SPT-2 AH | 1 |
| 26 *B 26 *B1 | N70095100-0 | AC Cord ASTA BS1363 with 5A Fuse B AC Cord SAA AS3112 B1 | 1 |
| | N70091190-1 | AC Cord SAA AS3112 B1 AC Cord SEMKO C | |
| 26 *C | N70093110-0 | | 1 |
| 27 | N41519461-0 | Strain Relief Bushing | 1 |
| 28 | N89100055-0 | Thermal Breaker UP 7290C | 2 |
| 29 | N18062102-0 | Transformer TI-61233with Accessory 214 | 1 |
| 29 A | N18062105-0 | Transformer TI-61242with Accessory 216 | 1 |
| 30 | N41322151-0 | Transformer Bracket | 1 |
| 31 | N41519411-0 | Cushion 130x10x1.0mm | 1 |
| 32 | N41520331-0 | Transformer Bushing | 1 |
| 33 | 28368075-0 | Nut M8x0.75mm 214 | 1 |
| 34 | 29078070-2000 | Bolt Hexagon Head M8x0.75mm - 70mm 214 | 1 |
| 34 A | N41321891-0 | Bolt + Nut Hexagon Head BSW 18TPI - 3.5" 216 | 1 |
| 35 | 28428015-0 | Spring Washer M8 | - 1 |

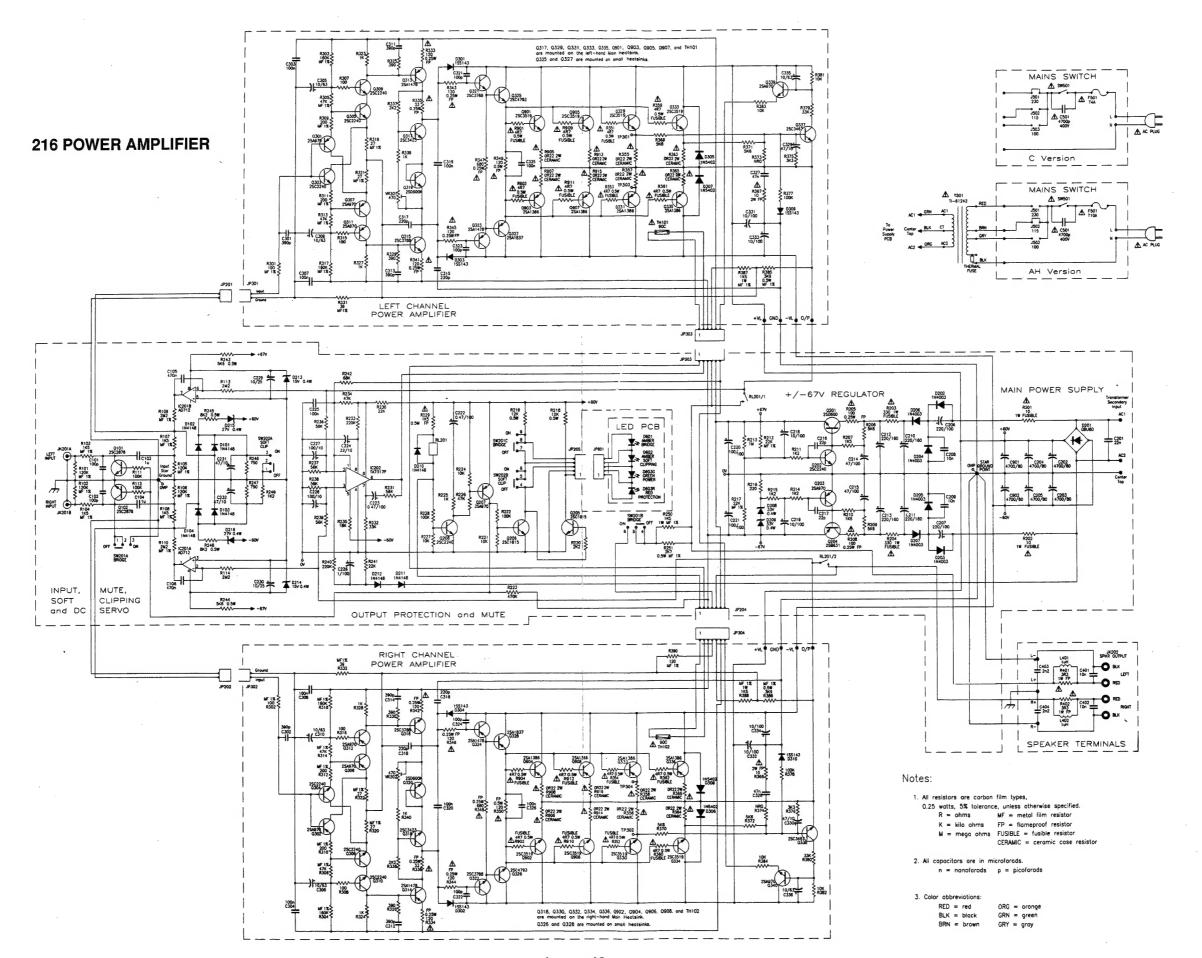
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|--|---|--|---|
| 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 A | 41321971-0 28153042-0 29004006-3010 29084012-3400 29542606-0000 29543006-0000 29543006-3000 29443008-3000 29543008-3000 29543010-3000 29543510-0000 29543510-0000 29503516-3100 28423367-0 N18080110-0 N41519371-1 | Flat Washer M8x22x1.5mm Screw M3x4mm Screw M4x0.5x6mm with Flat Washer Screw Hexagon Socket Head 4x12mm Blk Screw BT 2.6x6mm Screw B-Tite 3x6mm Yel.Zn Screw B-Tite 3x8mm Blk.Zn Screw S-Tite 3x8mm Blk Screw Tapping 3x8mm Screw B-Tite 3x8mm Blk.Zn Screw B-Tite 3x10mm Blk.Zn Screw B-Tite 3x10mm Blk.Zn Screw B-Tite 3x10mm Yel.Zn Screw B-Tite 3.5x10mm Yel.Zn Screw B-Tite 3.5x10mm Yel.Zn Screw B-Tite 3.5x16mm Metal Washer ID=3.3mm OD=6.7mm Ferrite Core 33RH15.5x28.5x7.3 216 Rubber Foot | 1 2 6 8 8 17 6 2 8 11 12 1 22 4 1 |
| | | | |
| | | | |
| | | | |
| | | | |

6









ELECTRICAL PARTS LIST

| SYMBOL NO. | PARTNUMBER | | DESCRIPTION | ON | | REMARKS |
|--------------|----------------|---------------------|-------------|---------|------------------|----------|
| | | 0 51 | 0501 | :400-5 | 150/ | |
| C101, C102 | N158R101J-5-IQ | Capacitor, Polysi | | 100pF | ±5% | |
| C103, C104 | 153I105K-9-NL | Capacitor, Mylar | | 1uF | ±10% | |
| C105, C106 | 153I474K-9-NL | Capacitor, Mylar | | 0.47uF | ±10% | |
| C201 | 153R223M-9-NL | Capacitor, Mylar | | 0.022uF | ±20% | |
| C202, C203 | N89100057-0 | Capacitor, Electr | | 4700uF | ±20% | 214 |
| C202, C203 A | 89100062-0 | Capacitor, Electr | | 4700uF | ±20% | 216 |
| C204, C205 | N89100057-0 | Capacitor, Electr | olytic 63V | 4700uF | ±20% | 214 |
| C204, C205 A | 89100062-0 | Capacitor, Electr | olytic 80V | 4700uF | ±20% | 216 |
| C206, C207 A | 157H227M-5-5& | Capacitor, Electr | olytic 100V | 220uF | ±20% | 216 |
| C206, C207 | N157l227M-5-S9 | Capacitor, Electr | olytic 63V | 220uF | ±20% | 214 |
| C208, C209 | 153R103M-9-NL | Capacitor, Mylar | 250V | 0.01uF | ±20% | |
| C210, C211 | N89100056-0 | Capacitor, Electr | | 220uF | ±20% | |
| C212, C213 | N89100056-0 | Capacitor, Electr | | 220uF | ±20% | |
| C214, C215 | 157H476M-5-S5 | Capacitor, Electr | | 47uF | ±20% | |
| C216, C217 | 15CG220J-7-IJ | CTC | 0/30 | 22pF | ±5% | |
| C218, C219 A | 157H106M-5-LU | Capacitor, Electr | | 10uF | ±20% | 216 |
| C218 | N1571106M-5-IU | Capacitor, Electr | • | 10uF | ±20% | 214 |
| C219 | N1571226M-5-IU | Capacitor, Electr | , | 22uF | ±20% | 214 |
| C220, C221 A | 157H107M-5-X9 | Capacitor, Electr | , | 100uF | ±20% | 216 |
| | N157I107M-5-SX | Capacitor, Electr | * | 100uF | ±20% | 214 |
| C220, C221 | 1 | | 4 | 0.47uF | ±20% | |
| C222, C223 | N157H474M-5-IU | | * | . 22uF | ±20% | |
| C224 | 157C226M-5-IU | Capacitor, Electr | * | | ±20% | |
| C225 | 153H104M-9-NL | Capacitor, Mylar | 100V | 0.1uF | | |
| C226 | N157H105M-5-IU | Capacitor, Electron | | 1uF | ±20% | |
| C227, C228 | 157C107M-5-IU | Capacitor, Electron | | 100uF | ±20% | |
| C229, C230 | 157E106M-5-IU | Capacitor, Electr | • | 10uF | ±20% | |
| C231, C232 | 157C476M-5-IU | Capacitor, Electr | • | 47uF | ±20% | 044 |
| C233 | N150F103K-5-UU | Capacitor, Ceran | | 0.01uF | ±10% | 214 |
| C301, C302 | N158F391J-5-IQ | Capacitor, Polyst | , | 390pF | ±5% | |
| C303, C304 | 153H104M-9-NL | Capacitor, Mylar | | 0.1uF | ±20% | |
| C305, C306 | 157I106M-5-IU | Capacitor, Electro | | 10uF | ±20% | |
| C307, C308 | 153H104M-9-NL | Capacitor, Mylar | 100V | 0.1uF | ±20% | |
| C309, C310 | 157I106M-5-IU | Capacitor, Electro | | 10uF | ±20% | |
| C311, C312 | N158F391J-5-IQ | Capacitor, Polyst | • | 390pF | ±5% | |
| C313, C314 | N158F391J-5-IQ | Capacitor, Polyst | , | 390pF | ±5% | |
| C315, C316 | N158K221J-5-IQ | Capacitor, Polyst | yrene 150V | 220pF | ±5% | |
| C317, C318 | N158K221J-5-IQ | Capacitor, Polyst | yrene 150V | 220pF | ±5% | |
| C319, C320 | 153H104M-9-NL | Capacitor, Mylar | 100V | 0.1uF | ±20% | |
| C321, C322 | N158R101J-5-IQ | Capacitor, Polyst | yrene 250V | 100pF | ±5% | |
| C323, C324 | N158R101J-5-IQ | Capacitor, Polyst | | :100pF | ±5% | |
| C325, C326 | 153H104M-9-NL | Capacitor, Mylar | 100V | 0.1uF | ±20% | |
| C327, C328 | 153H473K-9-SW | Capacitor, Mylar | 100V | 0.047uF | ±10% | |
| C329, C330 | 157C476M-5-IU | Capacitor, Electro | | 47uF | ±20% | |
| C331, C332 A | 157H106M-5-LU | Capacitor, Electro | , | 10uF | ±20% | 216 |
| C331, C332 | N157I106M-5-IU | Capacitor, Electro | • | 10uF | ±20% | 214 |
| C333, C334 A | 157H106M-5-LU | Capacitor, Electro | * | 10uF | ±20% | 216 |
| C333, C334 A | N157I106M-5-IU | Capacitor, Electron | * | 10uF | ±20% | 214 |
| | | Capacitor, Electron | | 10uF | ±20% | |
| C335, C336 | 157I106M-5-IU | | | 0.01uF | ±20% | - |
| C401, C402 | 153R103M-9-NL | Capacitor, Mylar | | | | |
| C403, C404 | 15CG222J-7-IJ | CTC | 0/30 | 2200pF | ±5% | A |
| C501 | N89100049-0 | CAP | 400V | | DE7150F472MVA1KC | <u> </u> |
| C901, C902 A | 89100062-0 | Capacitor, Electr | olytic 80V | 4700uF | ±20% | 216 |

| SYMBOL NO. | PARTNUMBER | | | DESCRIPTI | ON | | REMARKS |
|--------------|--------------|---------------------------|-----------|-------------------------|----------|-----------------|----------------|
| D101 D100 | 48041480-2 | Diode | | 1N4148 | | | |
| D101, D102 | | Diode | | 1N4148 | | | |
| D103, D104 | 48041480-2 | | | GBU8D | | | |
| D201 | N48400610-0 | Diode, | | 1N4003 | | | |
| D202, D203 | N48040030-2 | Diode | | 1N4003 | | | |
| D204, D205 | N48040030-2 | Diode | | 1N4003 | | | |
| D206, D207 | N48040030-2 | | | 0.5W 27V | | | 214 |
| D208, D209 | N483727V0-2 | 1 | | 0.5W 33V | | | 216 |
| D208, D209 A | 483733V0-2 | Diode, Diode | Zenei | 1N4148 | | | |
| D210, D211 | 48041480-2 | Diode | | 1N4148 | | | |
| D212 | 48041480-2 | | Zener | 0.5W 15V | | | |
| D213, D214 | 48400510-0 | , | Zener | 0.5W 24V | | | 214 |
| D215, D216 | N48400620-0 | , | Zener | 0.5W 27V | | | 216 |
| D215, D216 A | 483727V0-2 | Diode, Diode | 201101 | 1SS143 | | | |
| D301, D302 | 48400590-0 | Diode | | 1SS143 | | | |
| D303, D304 | 48400590-0 | Diode | | 1N5402 | | | İ |
| D305, D306 | N48054020-L | Diode | | 1N5402 | | | |
| D307, D308 | N48054020-L | Diode | | 1SS143 | | | |
| D309, D310 | 48400590-0 | | Yellow | (L-424YDT) | 3mm | | |
| D601, D602 | N37003513-Y | | | (L-469HGW | | | |
| D603 | N37003517-RG | | neu/Green | T10A | | V (UL/CSA) | △ 216AH |
| F501 A*AH | N51001030-3A | Fuse | | T2.5A | | (SEMKO/VDE) | <u> </u> |
| F501 *C | N51002530-1B | Fuse | | T7A | 125V | (UL/CSA) | ⚠ 214AH |
| F501 *AH | N51007030-1A | Fuse | | T4A | 250V | SEMKO/VDE | △ 216C |
| F501 A*C | 51200017-0 | Fuse | | NJM072 (D) | | OLIVINO/ VDL | 214 |
| IC201 | N31303560-0 | IC | | AD712 (JN) | | Analog Devices | 216 |
| IC201 A | N31303830-0 | IC IC | | TA7317P | | Allalog Devices | 210 |
| 10202 | N31303530-0 | Twin RCA J | look | YKC21-353 | ۵ | | |
| JK201 | N21037902-0 | | Idux | 1uH | 1/9/16.5 | | |
| L401, L402 | N18040490-0 | Spring Coil Transistor | | 2SC2878 (A | | | |
| Q101, Q102 | N48600070-5 | Transistor | | 2SD600K (E | | | |
| Q201 | N48600740-5 | Transistor | | 2SC2240 (C | | | |
| Q202 | N485240GR-5 | Transistor | | 2SA970 (G, | | | |
| Q203 | N48600650-5 | 1 | | 2SB631K (E | | | |
| Q204 | N48600870-5 | Transistor Transistor | | 2SC1815-Y | | | e de |
| Q205, Q206 | N4851815Y-5 | | | 2SA970 (G. | | | |
| Q207 | N48600650-5 | Transistor | | 2SC2240 (C | , | * | |
| Q208 | N485240GR-5 | Transistor | | 2SA970 (G | . , | | |
| Q301, Q302 | N48600650-5 | Transistor | | 2SC2240 (C | | | |
| Q303, Q304 | N485240GR-5 | Transistor | | 2SC2240 (C | | | |
| Q305, Q306 | N485240GR-5 | Transistor | | 2SA970 (G | | | . |
| Q307, Q308 | N48600650-5 | Transistor | | | | | |
| Q309, Q310 | N485240GR-5 | Transistor | | 2SC2240 (0 2SA970 (G | | | |
| Q311, Q312 | N48600650-5 | Transistor | | | | | 214 |
| Q313, Q314 | N48600680-5 | Transistor | | 2SA1370 (E | | | 216 |
| Q313, Q314 A | N48600810-5 | Transistor | | 2SA1478 (E | • | | 214 |
| Q315, Q316 | N48600720-5 | Transistor | | 2SC3467 (I | | | 216 |
| Q315, Q316 A | N48600820-5 | Transistor | | 2SC3788 (I | , | | 210 |
| Q317, Q318 | N48600790-5 | Transistor | | 2SC3423 (| | | |
| Q319, Q320 | N48600740-5 | Transistor | | 2SD600K (| | | 214 |
| Q321, Q322 | N48600720-5 | Transistor | | 2SC3467 (| | | . 216 |
| Q321, Q322 A | N48600820-5 | Transistor Transistor | | 2SC3788 (2SA1370 (| | | 214 |
| Q323, Q324 | N48600680-5 | | | 25AT3/III | | | 3 614 |

| SYMBOL NO. | PARTNUMBER | | DESC | REMARKS | | | |
|--------------|----------------|-------------|--------------------------|----------------|-------------|----------|---------------|
| Q323, Q324 A | N48600810-5 | Transistor | 2SA14 | 78 (E) | | | 216 |
| Q325, Q324 A | 48601060-5 | Transistor | 2SC47 | | | | |
| Q327, Q328 | 48601050-5 | Transistor | 2SA18 | | | | |
| | N48600730-5 | Transistor | | 519 (O, P, Y) | | | |
| Q329, Q330 | N48600690-5 | Transistor | | 886 (O, P, Y) | | | |
| Q331, Q332 | | Transistor | | 619 (O, P , Y) | | | |
| Q333, Q334 | N48600730-5 | | | 186 (O, P, Y) | | | |
| Q335, Q336 | N48600690-5 | Transistor | | | | | |
| Q337, Q338 | N48600720-5 | Transistor | | 167 (E) | | | |
| Q339, Q340 | N48600650-5 | Transistor | | 70 (G, R) | | | 216 |
| Q901, Q902 A | N48600730-5 | Transistor | | 519 (O, P, Y) | | | 216 |
| Q903, Q904 A | N48600690-5 | Transistor | | 86 (O, P, Y) | | | 216 |
| Q905, Q906 A | N48600730-5 | Transistor | | 519 (O, P, Y) | | | 216 |
| Q907, Q908 A | N48600690-5 | Transistor | | 886 (O, P, Y) | 4144 | 50/ | |
| R201, R202 | N4718100J-2-F | Resistor | Fusible | 10 | 1W | 5% | |
| R203, R204 | N4718331J-2-F | Resistor | Fusible | 330 | 1W | 5% | \triangle |
| R205, R208 | N4715101J-2-P | Resistor | Flame Proof | 100 | 0.25W | 5% | <u>^</u> |
| R229 | N4717681J-2-P | Resistor | Flame Proof | 680 | 0.5W | 5% | <u> 214</u> |
| R229 A | N4717152J-2-P | Resistor | Flame Proof | 1K5 | 0.5W | 5% | <u> </u> |
| R333, R334 | 4715121J-2-P | Resistor | Flame Proof | 120 | 0.25W | 5% | |
| R335, R336 | N4715330J-2-P | Resistor | Flame Proof | 33 | 0.25W | 5% | \(\sigma\) |
| R341, R342 | 4715121J-2-P | Resistor | Flame Proof | 120 | 0.25W | 5% | |
| R343, R344 | 4715121J-2-P | Resistor | Flame Proof | 120 | 0.25W | 5% | <u>^</u> |
| R345, R346 | 4715121J-2-P | Resistor | Flame Proof | 120 | 0.25W | 5% | 1 |
| R347, R348 | N4715681J-2-P | Resistor | Flame Proof | 680 | 0.25W | 5% | \triangle |
| R349, R350 | 4717121J-2-P | Resistor | Flame Proof | 120 | 0.5W | 5% | \triangle |
| R351, R352 | 47174R7J-2-F | Resistor | Fusible | 4R7 | 0.5W | 5% | |
| R353, R354 | 47174R7J-2-F | Resistor | Fusible | 4R7 | 0.5W | 5% | |
| R355, R356 | 471A022K-5-N | Resistor | Ceramic Case | 0R22 | 3W | 10% | <u> 1</u> 214 |
| R355, R356 A | 4719022K-5-N | Resistor | Ceramic Case | 0R22 | 2W | 10% | <u> 1</u> 216 |
| R357, R358 | 471A022K-5-N | Resistor | Ceramic Case | 0R22 | 3W | 10% | <u> 1</u> 214 |
| R357, R358 A | 4719022K-5-N | Resistor | Ceramic Case | 0R22 | 2W | 10% | <u> 1</u> 216 |
| R359, R360 | 47174R7J-2-F | Resistor | Fusible | 4R7 | 0.5W | 5% | \triangle |
| R361, R362 | 47174R7J-2-F | Resistor | Fusible | 4R7 | 0.5W | 5% | \triangle |
| | 471A022K-5-N | Resistor | Ceramic Case | 0R22 | 3W | 10% | 1 214 |
| R363, R364 | 4719022K-5-N | Resistor | Ceramic Case | 0R22 | 2W | 10% | <u> </u> |
| R363, R364 A | | Resistor | Ceramic Case | 0R22 | 3W | 10% | <u> 214</u> |
| R365, R366 | 471A022K-5-N | 1 | | 0R22 | 2W | 10% | <u> 216</u> |
| R365, R366 A | 4719022K-5-N | Resistor | Ceramic Case Flame Proof | 10 | 2W | 5% | <u>A</u> 210 |
| R367, R368 | 4719100J-1-P | Resistor | | 3R3 | 1W | 5% | \triangle |
| R401, R402 | N47183R3J-2-P | Resistor | Flame Proof | 3N3 4R7 | 0.5W | 5% | <u> </u> |
| R901, R902 A | 47174R7J-2-F | Resistor | Fusible | | | 5% 5% | <u>↑</u> 216 |
| R903, R904 A | 47174R7J-2-F | Resistor | Fusible | 4R7 | 0.5W | | <u>A</u> 216 |
| R905, R906 A | 4719022K-5-N | Resistor | Ceramic Case | 0R22 | 2W | 10% | <u>A</u> 216 |
| R907, R908 A | 4719022K-5-N | Resistor | Ceramic Case | 0R22 | 2W | 10% | <u>A</u> 216 |
| R909, R910 A | 47174R7J-2-F | Resistor | Fusible | 4R7 | 0.5W | 5% | |
| R911, R912 A | 47174R7J-2-F | Resistor | Fusible | 4R7 | 0.5W | 5% | <u> 216</u> |
| R913, R914 A | 4719022K-5-N | Resistor | Ceramic Case | 0R22 | 2W | 10% | <u>A</u> 216 |
| R915, R916 A | 4719022K-5-N | Resistor | Ceramic Case | 0R22 | 2W | 10% | <u> 1</u> 216 |
| RL201 | N45000130-0 | Relay | DEC | | 0 (M) DH 2U | | |
| SW201 | N52003161-0-01 | 4PDT Slide | | F28-G6TS | | | |
| SW202 | N52003171-0-01 | DPDT Slid | e Switch SK-22 | 2F28-G9TS | | | |
| SW501 | N52003181-0-01 | DPST Pus | h Switch SDDF | A3066A | | | |
| TH101,TH102 | N89100055-0 | Thermal B | | 90C | | | \triangle |
| VR301,VR302 | N47564716-3-06 | Resistor, S | | | RH0615C | | |

ALIGNMENT PROCEDURE

EQUIPMENT

Digital voltmeter (DVM) switched to 200mV DC range.

TEST CONDITIONS

Ensure VR301 and VR302 are set to minimum (fully counterclockwise) before first switching on.

Preheat

Minimum five (5) minutes

Load

No load

Input

No signal

ALIGNMENT

1. Connect DVM across TP301 and TP303, Left Channel.

2. Adjust VR301, Left channel, for a reading of:

214 20mV ±1.5mV.

216 18mV ±1.5mV.

3. Connect DVM across TP302 and TP304, Right channel.

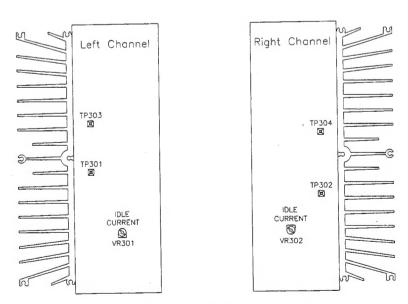
4. Adjust VR302, Right channel, for a reading of:

214 20 mV ±1.5mV.

216 18mV ±1.5mV.

5. Leave power on for a further five (5) minutes (minimum).

6. Repeat steps 1 to 4.



AMPLIFIER ADJUSTMENT POINTS

PACKING DIAGRAM

| ITEM | PART NUMBER | NAME | QTY |
|------------|---------------------------|--------------------------------------|-----|
| 52 | | Unit | 1 |
| 3 | N14971252-0 | EPE Bag (214) | 1 |
| 53 A | N14971162-0 | EPE Bag (216) | 1 |
| 54 | N14971072-3 | Polybag Unit | 1 |
| 55 | N4901583-0 | Polyfoam (214) | 2 |
| 55 A 56 | N4901643-0 N43013535-0 | Polyfoam (216) Instruction Manual | 1 |
| 57 *AH | N30301057-2 | Safety Instruction Sheet (AH) | 1 |
| 58 *AH | N30301056-0 | Warranty Card (AH) | 1 |
| 59 | N14971062-0 | Polybag Manual | 1 |
| 60 | N14761401-0 | Gift Box (214) | 1 |
| 60 A | N14761600-0 | Gift Box (216) | 1 |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | (Ē | 53) |
| | | (5.1) | 1 |
| | | (54) | \ |
| | | \ _ | |
| | | \times \mid | |
| | | | |
| | | | |
| | | | |
| | | | ` \ |
| / | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | _ |
| | | | |
| | | | |
| | | | |
| | | | |
| | | • | |
| | | | |
| | | | |

Proprietary information for servicing purposes only. The information herein may not be used commercially without the prior written agreement of NAD Electronics Ltd., London, England.